

2025

# Bucas Catalogue



### Welcome

Since 1981 Bucas merged a great Irish equestrian tradition with the latest technical developments and experience from other industries, countries and markets. This has resulted in the development of a wide range of highly innovative and technically advanced products for your horse.

\_\_\_\_\_

#### **TERMS EXPLAINED**



#### **BALLISTIC NYLON, 1680 Denier**

Ballistic nylon is extremely durable, made using a very tight knit "ballistic weave." This is a half panama weave that is tear resistant in all directions.



#### RIPSTOP OUTER

Ripstop is the pattern of the weave that makes the material less prone to tearing. This weave helps prevent any rips that do occur from spreading through the material.



#### **THERAPY**

A specially formulated fabric from Bucas. The fabric reflects the naturally occurring magnetic fields within the body, improving circulation, helping to warm up muscles faster and promotes healing properties.



#### ANTIBACTERIAL

The anti-bacterial lining helps to keep the rug fresh and eliminates odours.



#### **DERMO-CARE**

Silky Dermo-care lining with wicking properties helps to dry the horse's coat after washing or exercise, keeping the coat smooth and soft.



#### STAY-DRY

Stay-dry fleece fabric wicks away moisture from your horse's skin.



#### **ZEBRA EFFECT**

Zebra stripes have been proven to confuse and repel flies.



#### WATERPROOF

Waterproofing: > 5000 mm Hydrostatic head



#### BREATHABLE

Breathability: > 3000 g/24h/m<sup>2</sup>



#### LAYERING SYSTEM

Bucas Liners, Quilts and Coolers can be used under Turnouts as an extra layer of insulation.



#### **SHOULDER DARTS**

Shoulder Darts help to give your horse a more tailored fit across the chest and shoulder area. These are a signature design feature from Bucas.



#### ANTI-INSECT

Designed to repel insects.



#### CLICK'N GO

Click'n Go is a special patented closure only available from Bucas. Easy for a human to close and open but difficult for your horse!



#### SNAP-LOCK

Snap-lock magnetic closure keeps your Bucas rug correctly positioned on your horse. It eliminates the use of Hook and Loop closures on the chest, making it a more comfortable fit for your horse.



#### **HEAT REFLECTIVE**

Heat reflective rugs help to reflect the sunlight, preventing the rug from absorbing the heat and heating up the horse.



#### **RECYCLED**

Manufactured using Certified Recycled Materials.

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### Power Turnout







Breathable







Waterproof



















#### Extraordinary strength, durability and protection at a wide range of temperatures.

The Power Turnout has a heat reflective aluminium inner coating and a sun reflective silver outer which extends the temperature range in which the Power Turnout can be used. It also comes with Stay-dry, Anti-Bacterial lining which means the rug can be put on a wet horse in the same way as a sweat rug. It will quickly dry the horse and can be left on, thus avoiding any extra rug changes.

#### **Features Include:**

- Ballistic nylon outer, 1680D
- Waterproof > 5000 mm Hydrostatic head
- Breathable > 3000 g/24h/m<sup>2</sup>
- Aluminium inner coating reflects body heat
- Silver outer reflects sun light
- Reflective strips on front and tail flap
- Stay-dry fleece lining
- Anti-bacterial lining
- 150g / Og insulation

- Silk-feel shoulder lining
- · Click'n Go with magnetic Snap-lock closure
- Shoulder darts
- · Cross surcingles
- Deluxe leg straps
- Deluxe tail cord & Tail flap
- · Attachments for Neck
- · Connection points for use with Bucas Liners & Coolers

#### **Recommended Temperature Ranges\***



- \* Actual range depends on many factors, including
- clipped/unclipped sunshine humidity wind horse activity

125/S

115/XS



The Power Neck fits perfectly with the Bucas Power Turnout.

The neck can also be attached to other Bucas covers that have a neck attachment point.

Available in sizes XS-XL

- 1-1/			- 3			337m						
Power Turnout Light, "Stay-dry" Fleece + 0g Insulation Silver												
Code	223276	223277	223278	223279	223280	223281	223282	223283				
Size	120/5'3	125/5'6	130/5'9	135/6'0	140/6'3	145/6'6	155/6'9	165/7'0				
Power Turnout Medium, "Stay-dry" Fleece + 150g Insulation Silver												
Code	226034	224402	224403	224404	224405	224406	224407	224408				
Size	120/5'3	125/5'6	130/5'9	135/6'0	140/6'3	145/6'6	155/6'9	165/7'0				
Power Tu Silver	rnout Neck,	"Silk-feel" -	+ "Stay-dry"	Lining								
Code	223300	223301	223302	223303	223304							

145/L

135/M

155/XL

## **Smartex** Turnout





The Bucas Smartex Turnout range combines superb durability and comfort for your horse, across a broad range of temperatures, and are considered the most versatile turnout rugs available.

The **Smartex Range** can be put on a wet horse after exercise or washing and the Stay-dry lining will wick away moisture, drying your horse, while the lining remains dry next to your horse's skin. The ballistic nylon offers superb durability.

#### Features Include:

- Ballistic nylon outer, 1680D
- Waterproof > 5000 mm Hydrostatic head
- Breathable > 3000 g/24h/m<sup>2</sup>
- · Stay-dry fleece lining
- Og insulation
- Silk-feel shoulder lining
- · Click'n Go with magnetic Snap-lock closure
- Shoulder darts
- 150g / 300g fill

- Cross surcingles
- Deluxe leg straps
- Tail flap
- Deluxe tail cord
- Attachments for Neck
- Connection points for use with Bucas Liners & Coolers

#### **Recommended Temperature Ranges\***





- \* Actual range depends on many factors, including
- clipped/unclipped sunshine humidity wind horse activity

	Smartex Turnout Medium, "Stay-dry" Fleece + 150g Insulation Iron Gate										
Code	Code         224834         224835         224836         224837         224838         224839         224840         224841										
Size 120/5'3 125/5'6 130/5'9 135/6'0 140/6'3 145/6'6 155/6'9 165/7'0											

Smartex Turnout Extra, "Stay-dry" Fleece + 300g Insulation Iron Gate										
Code	ode 224824 224825 224826 224827 224828 224829 224830 224831									
Size	Size 120/5'3 125/5'6 130/5'9 135/6'0 140/6'3 145/6'6 155/6'9 165/7'0									

Smartex Turnout Neck, "Silk-feel" + "Stay-dry" Lining Iron Gate											
Code 224874 224875 224876 224877											
Size 125/S 135/M 145/L 155/XL											

## Irish Turnout





### The Irish Turnout rug is a performance rug that gives value for money and super flexibility to suit your horse's needs.

The **Irish Range** comes with a silky, breathable Dermo-care lining that helps to keep the skin and coat of the horse healthy and smooth. The robust 1200D Ripstop outer means your horse is well protected from the weather.

#### **Features Include:**

- Polyester Ripstop outer, 1200D
- Waterproof > 5000 mm Hydrostatic head
- Breathable > 3000 g/24h/m<sup>2</sup>
- · Dermo-care lining
- T-bar with magnetic Snap-lock closure
- Shoulder darts
- Cross surcingles
- 50g / 150g fill

- Attachment points for leg straps
- Tail flap
- · Deluxe tail cord
- Attachments for Neck
- Connection points for use with Bucas Liners & Coolers

#### **Recommended Temperature Ranges\***



\* Actual range depends on many factors, including

115/XS

- clipped/unclipped - sunshine - humidity - wind - horse activity

125/S



The Irish Neck is designed to provide full neck protection and can be used with the Bucas Irish Turnout.

The neck can also be attached to other Bucas covers that have a neck attachment point.

Available in sizes XS-XL

Irish Turnout 50, "Dermo-care" Lining + 50g Insulation Navy											
Code	223371	223372	223373	223374	223375	223376	223377	223378			
Size	120/5'3	125/5'6	130/5'9	135/6'0	140/6'3	145/6'6	155/6'9	165/7'0			
Irish Turnout 150, "Dermo-care" Lining + 150g Insulation Navy											
Code	223380	223381	223382	223383	223384	223385	223386	223387			
Size	120/5'3	125/5'6	130/5'9	135/6'0	140/6'3	145/6'6	155/6'9	165/7'0			
Irish Turn Navy	out Neck, "I	Dermo-care'	' Lining								
Code	223388	223389	223390	223391	223392						

145/L

135/M

155/XL

## **Bucas** Liner

















## The **Bucas Liner** is an integral component of the continually expanding Bucas Layering System.

100g of thermobonded insulation, offering the ability to turn your light turnout into the perfect transitional Autumn rug or a heavyweight Winter rug.

The front neck closure attaches to the Neck attachment points and the rear attachment hook and loop strap attaches to the rear D-rings of your top rug.

The Polyester silky outer sits perfectly with both the Bucas Stay-dry lining rugs and the Bucas Silk-feel/ Dermo-care lined rugs. It comes in a reduced depth and is quilted so the liner sits perfectly underneath your Bucas rug. The Liner comes with the convenient Dermo-care lining which helps to wick the moisture from your horse's skin while keeping the coat silky smooth.

- Polyester quilted outer
- Dermo-care lining
- Shoulder darts
- Reduced depth
- Front and rear attachment points for use under Bucas rugs







Bucas Liner 100, "Dermo-care" Lining + 100g Insulation  Navy										
Code	Code         226046         226047         226048         226049         226050         226051         226052         226053									
Size 120/5'3 125/5'6 130/5'9 135/6'0 140/6'3 145/6'6 155/6'9 165/7'0										

## Shamrock Power

























#### The Shamrock Power is an ideal multi-functional rug that performs superbly as a sweat, travel or light stable rug.

Manufactured using two layers of Bucas Stay-dry fabric. The Shamrock Power has a Stay-dry, antibacterial inner lining, and a Polyester outer.

The Stay-dry fabric can be put on a wet horse and it wicks moisture away and ensures that the horse dries faster. The anti-bacterial lining helps to keep the rug fresh and in good condition.

The polyester outer repels bedding, so should your horse lay down while wearing the cooler, minimal bedding will stick to the rugs unlike fleece coolers.

#### Features Include:

- Double layer heavyweight cooler
- T-bar with magnetic Snap-lock closure
- Stay-dry & Anti-bacterial lining
- Shoulder darts
- Detachable internal cross surcingles

- · Silk-feel lining on shoulders
- Attachments for leg straps
- Fillet string
- Attachment points to use under any Bucas turnouts or stable rugs



- The unique Anti-Bacterial Stay-dry lining, wicks moisture away from your sweaty or freshly washed horse, this ensures your horse is always dry, saving time and rug changes.

Shamrock Power, "Dermo-care" Lining Navy											
Code	Code 224559 224561 224562 224563 224564 224565 224566 224567										
Size 120/5'3 125/5'6 130/5'9 135/6'0 140/6'3 145/6'6 155/6'9 165/7'0											

## Competition Cooler





























### The Competition Cooler is a practical light-weight cooler for travelling on warm competition days.

The Stay-dry lining keeps the horse dry and comfortable, and the lower mesh part allows air to circulate to help cool the horse.

- T-bar with Snap-lock closure
- Stay-dry qualities
- Shoulder darts
- Detachable Internal cross surcingles

- Silk-feel lining on shoulders
- Fillet string
- Attachment points to use under any Bucas turnouts or stable rugs



Black										
Code	Code         223353         223354         223355         223356         223357         223358         223359         223360									
Size	120/5'3	125/5'6	130/5'9	135/6'0	140/6'3	145/6'6	155/6'9	165/7'0		

## Power Cooler





Stay-dry Material



























### The **Power Cooler** is a high performance, lightweight, multipurpose rug.

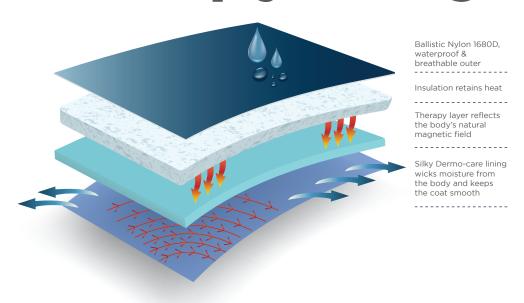
A single-layer cooler, ideal as a sweat, travel, competition and stable rug. Stay-dry fabric wicks away moisture and ensures that the horse is always dry.

- Single layer cooler
- T-bar with Snap-lock closure
- Stay-dry qualities
- Shoulder darts
- Detachable Internal cross surcingles
- Silk-feel lining on the shoulders
- Fillet string
- Attachment points for use under Bucas turnouts or stable rugs



Power Cooler, "Stay-dry" Single Layer Cooler Black										
Code	Code         223335         223336         223337         223338         223339         223340         223341         223342									
Size 120/5'3 125/5'6 130/5'9 135/6'0 140/6'3 145/6'6 155/6'9 165/7'0										

## Therapy Range





### The **Bucas Therapy Range** incorporates cutting-edge technology and carefully selected materials to deliver outstanding therapeutic benefits.

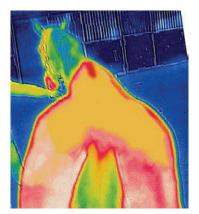
The Therapy range can be worn for 24 hours, seven days a week if necessary as it is NOT a magnetic rug, but it is advised to slowly increase and monitor the use of this or any therapy rug when first used.

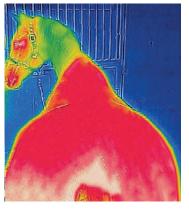
This therapy is ideal for helping those with back problems or those who are a little slow to warm up before exercise. It also has been known to accelerate and compliment the recovery process of some aliments, in a natural environment. The therapeutic properties cannot be washed out. The products are designed to harness the natural properties of the bodies magnetic fields, promoting improved circulation, reducing inflammation, accelerating healing, and preparing muscles for exercise.

#### **Functions & Advantages**

#### **Thermotherapy**

The innovative stainless steel mesh lining is incorporated into the therapy products and serves as an aid for harnessing and reflecting the body's natural magnetic field. By working with the body's magnetic field, the mesh stimulates blood circulation, promoting a range of positive effects on the horse's well-being.





These 2 thermal images display a horse before using a therapy rug, and after 2 hours using a Therapy Rug.

#### Injury prevention and healing

One of the primary advantages of the Bucas Therapy Range is its ability to enhance blood circulation. This in turn promotes faster healing and reduces inflammation. This anti-inflammatory effect can be particularly beneficial for horses recovering from injuries, or those that are slow to warm up when exercising. With increased blood circulation muscles warm up faster and can absorb more oxygen. The improved blood circulation helps to flush out toxins and reduce swelling in affected areas, promoting the healing process and reducing discomfort for the horse.

#### **Relaxation properties**

The calming effect of the Bucas Therapy range is thanks to the increased blood circulation and oxygen flow, this is especially beneficial in stressful situations such as transport or competition.

## Therapy Cooler































#### The Bucas Therapy Cooler helps to support your horse all year round.

The Bucas Therapy Cooler has a Stay-dry fleece in the lower part, and Therapy fabric on the upper part.

The Stay-dry lining in the rug helps wick the moisture from our horse so it can be used if the horse is a little sweaty or washed as the Stay-dry properties will help dry the horse quicker.

The Therapy properties cannot be washed out, meaning your Therapy rug can be washed like a normal cooler!

Shoulder darts offer great freedom of movement, a T-bar with magnetic Snap-lock front closure secures the rug in front, and cross surcingles help keep it in place.

The Therapy Cooler has attachment points at the neck and rear D-rings, so the rug can be used and secured under another Bucas rug so your horse can rest and recoup relaxing in their stable or while turned out in their turnout rug.

- Therapy material upper
- Stay-dry lower in Therapy Cooler
- T-bar with magnetic Snap-lock
- Cross Surcingles
- Shoulder Darts
- Fillet String
- Loop for Tail Protector & Bag
- Attachment for Cooler Neck



	Bucas Therapy Cooler, Therapy Lining + "Stay-dry" Lower  Navy/Orange										
Code	Code         223941         223942         223943         223944         223945         223946         223947         223948										
Size	Size 120/5'3 125/5'6 130/5'9 135/6'0 140/6'3 145/6'6 155/6'9 165/7'0										

	Bucas Therapy Cooler Neck, "Dermo-care" Lining Navy/Orange										
Coc	Code         223949         223950         223951         223952         223953										
Siz	Size 115/XS 125/S 135/M 145/L 155/XL										

## Therapy Mesh Cooler































#### The Bucas Therapy Mesh Cooler is ideal for use during warm Summer months.

The Bucas Therapy Mesh Cooler comes with a lightweight mesh lower that allows the air to circulate around the horse.

Shoulder darts offer great freedom of movement, a T-bar with magnetic Snap-lock front closure secures the rug in front, and cross surcingles help keep it in place.

As with all Bucas Coolers, these rugs also feature front and rear attachment points so that they can be used under your Bucas turnout or stable rugs.

- Therapy material upper
- Mesh lower in Therapy Mesh Cooler
- T-bar with magnetic Snap-lock
- Cross Surcingles
- Shoulder Darts
- Fillet String
- Loop for Tail Protector & Bag
- Attachment for Mesh Cooler Neck



ucas The avy/Ora	erapy Mesh nge	Cooler, The	apy Lining	+ Mesh Low	er			
Code	223394	223395	223396	223397	223398	223399	223400	2234001
Size	120/5'3	125/5'6	130/5'9	135/6'0	140/6'3	145/6'6	155/6'9	165/7'0

Bucas Th Navy/Ora	erapy Mesh ange	Neck, "Derr	no-care" Lir	ning	
Code	223955	223402	223403	223404	223405
Size	115/XS	125/S	135/M	145/L	155/XL

## Therapy Dog Rug

#### Offering all the benefits of the Bucas Therapy horse rugs to your dog.

The **Bucas Therapy Dog Rug** helps to increase blood circulation throughout the body, warm up muscles and reduce swelling and inflammation.

It is ideal for all dogs, especially working and older dogs. It is waterproof and breathable with a ripstop outer fabric and adjustable full belly protection.

- Waterproof and breathable
- Og insulation
- Ripstop outer, 600D
- Dermo-care lining
- Adjustable and secure belly strap
- Elastic rear leg straps













Therapy Dog Rug, "Dermo-care" Lining + 50g Insulation Navy/Orange										
Code	223406	223407	223408	223409	223410	223411	223412	223413	223808	223809
Size	30cm	35cm	40cm	45cm	50cm	55cm	60cm	65cm	70cm	75cm



## Buzz-Off Rain





























#### The Buzz-Off Rain features a waterproof upper to protect your horse.

The Buzz-Off Rain Zebra Full Neck has the Zebra fly sheet with a waterproof upper to protect your horse. The neck and waterproof upper offers full body and neck protection from flies as well as letting the rain roll off your horse's back.

The **Buzz-Off Rain Full Neck** is perfect for changeable summer weather. The upper part of the Buzz-Off Rain is waterproof and breathable while the lower part is made of Buzz-Off fly sheet fabric. Together you have a lightweight, UV protective and waterproof rug. The elasticated and detachable belly pad gives protection to the belly of the horse and helps to stabilise the rug in position.



- Waterproof upper > 5000 mm Hydrostatic head
- Breathable upper > 3000 g/24h/m<sup>2</sup>
- Sun reflective Ripstop Upper, 600D
- Elasticated, detachable belly pad
- Shoulder darts
- Mesh lining on upper part to help circulate the air underneath the rug
- T-bar with Snap-lock front closure
- Elasticated browband to help keep neck in position
- Silk-feel lining of the shoulders
- Fillet string
- Leg straps
- · Large tail flap

Buzz-Off Blue	Buzz-Off Rain, Stay-dry Upper + Mesh Lower Blue								
Code	223306	223307	223308	223309	223310	223311	223312	223313	
Size	120/5'3	125/5'6	130/5'9	135/6'0	140/6'3	145/6'6	155/6'9	165/7'0	
Buzz-Off Zebra Rain, Stay-dry Upper + Mesh Lower Zebra									
Zebra									
Code	223800	223801	223802	223803	223804	223805	223806	223807	

## Buzz-Off Fly Rug































#### The Buzz-Off range is made from a specially developed lightweight fine mesh fabric that helps block out flies.

The Buzz-Off Full Neck and Buzz-Off Zebra Full Neck rug provides protection for the horse's body and neck. The neck helps protect the mane from flies, and an elasticated brow band helps keep the neck piece in place as the horse grazes. The elasticated and detachable belly pad ensures that the rug is kept in place as well as protecting the belly from insects and flies.

The **Buzz-Off Zebra range** of fly and insect products are made from a specially developed lightweight fine mesh fabric with Zebra print. Research has discovered that flies hate the Zebra stripes as they find them confusing. They get disoriented by the contrast of the black and white stripes, compared to solid colours, and so tend to steer clear of them!

- · Lightweight Mesh
- T-bar with Snap-lock front closure
- Elasticated and detachable belly pad
- Shoulder darts
- Silk-feel lining on the shoulders
- Elasticated browband to help secure neck piece
- Tail flap
- Fillet string
- Leg straps
- Includes Belly Pad Extender Straps



Blu Blu		Full Neck, N	1esh Fabric						
С	Code	223316	223317	223318	223319	223320	223321	223322	223323
5	Size	120/5'3	125/5'6	130/5'9	135/6'0	140/6'3	145/6'6	155/6'9	165/7'0

<b>Buzz-Off</b> Zebra	Zebra Full N	leck, Mesh F	abric					
Code	223326	223327	223328	223329	223330	223331	223332	223333
Size	120/5'3	125/5'6	130/5'9	135/6'0	140/6'3	145/6'6	155/6'9	165/7'0

## **Buzz-Off** Deluxe Mask

The lightweight Buzz-Off Deluxe Fly Mask offers super protection against insects and sun.

Reinforced darts help keep the mesh fabric away from the horse's eyes. Hook and Loop closure on the jaw bone and magnetic Snap-lock closure on the chin groove help keeps the mask in place.

#### **Features Include:**

- Anti-UV
- Snap-lock Closure
- Mesh Fly Fabric
- · Stiff Mesh over the eyes

Elasticated throat strap









Breathable
> 3000 g/24h/m

Buzz-Off Deluxe Mask Blue								
	Code	223920	223921	223922	223923	223924		
	Size	115/XS	125/S	135/M	145/L	155/XL		

## Comfort Halter

The legendary Bucas Comfort Halters are designed to provide great comfort.

This is provided by the soft, yet strong "silk-feel" webbing and the padded nose and headbands.

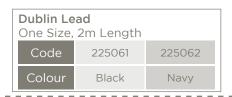
A specially, shaped ring makes it easier to open and close the halter with the snap hook and prevents the hook from rubbing against the horse.

The snap hook is designed so it is not affected by snow, ice and low temperatures. There is also an adjustable headpiece with a prong buckle.

Comfort I Black	Halter					
Code	224815	224817	224819	224821		
Size	Pony	Cob	Full Size	X- Large		
Comfort Halter Blue						
	Halter					
	<b>Halter</b> 224816	224818	224820	224822		

## **Dublin** Lead

Perfect for walking the dog as well as walking the horse!







## Travel Essentials



### **2020 Boots**

The Bucas 2020 Boots are made of tough outer nylon fabric and a Stay-dry inner lining.

Cushioned padding helps to fully contour to the horse's leg.

The unique front boots close differently to normal traditional travel boots. The straps fasten forward, this means the boots close across the tendons leaving the back of the knee open, for ease of movement but covering the front of the knee to protect the joint from any bangs or injury while travelling.

The Stay-dry lining helps to dry wet legs faster so by the time you finish your journey home and remove the travel boots your horse's legs will be dry and comfortable!

Sold in sets of four.

2020 Boo Navy	ots	
Code	224878	224879
Size	Cob	Full Size



### **Freedom Boots**

**Bucas Freedom Boots** provide protection and offer a great fit and ease of handling.

The boots are made with padded foam, tough ripstop outer and three large Hook and Loop straps to give protection when travelling.

Sold in sets of four.

Freedom Black	Boots		
Code	223970	223971	223972
Size	Pony	Cob	Full Size



### **Tail Protector**

The Bucas Tail Protector & Bag offers great protection for the horse's tail with a padded wrap around the dock, and a secure, elasticated fastening around the tail.

The added security of a Hook and Loop feature means you can attach the Tail Protector to your Bucas Coolers to prevent them from slipping. It also has a waterproof, integrated tail bag to help keep your horse's tail clean while travelling.

Available in Black and Navy.

One size.

### **Bucas** Essentials

### Max Saddle Pad

The Bucas Max Saddle Pads are layered with our Antibacterial Stav-dry fabric.

This layer helps remove sweat and moisture from the horse's back, ensuring that it is always a comfortable fit. The anti-bacterial lining helps to keep the saddle pad fresh.

Quilted with high-density wadding and hook and loop attachment points and girth straps helps keep the pad in place under the saddle.

Fits 17" - 18" saddles.



Max Saddle Pad Jump Navy or White							
Code	224892	224891					
Colour	Colour Navy White						



### Wither Pad

The Bucas Wither Pad is ideal to protect the mane area of your horse.

Compatible with any Bucas Rug with a neck attachment point.

Available in navy and in one size - 44 x 28 cm

#### Features Include:

- Silk-feel Lining
- · Attachment points to connect to rug

Wither Pad Navy	
Code 225492	
Size One Size	



### **Chest Extenders**

Chest Extenders are great for horses that need that extra bit of room.

Perfect for horse's that measure in between sizes on a Bucas measuring tape.

Code

12cm

24cm





## **Bucas** Essentials



### **Bucas Rug Wash**

Bucas Rug Wash is ideal for use on all Bucas rugs.

For full guarantee on Bucas rugs, Bucas Rug Wash should only be used. This special phosphate-free wash is ideally suited for all waterproof and water repellent rugs as well as other articles of waterproof fabrics. Bucas Rug Wash is available in 250ml and 5 litre bottles.

- Bucas rugs should be hand washed or machine washed at a maximum of 30°C.
- Use 50ml for 4.5kg of dry washing or 25ml for 10 litres of water.
- Do not machine dry or spin dry.
- Dry flat or hang to dry at room temperature.
- Do not use fabric conditioner or other chemicals.

Bucas Rug Wash 250ml or 5l		
Code	223445	223444
Size	250ml	51



### **Bucas Rug Conditioner**

The Bucas Rug Conditioner helps to restore the water repellent finish of your Bucas turnout rug.

Should be used on the outside of your clean turnout rug. Only use in well ventilated areas. Available in 500ml and 5 litre.

Bucas Rug Conditioner 500ml or 5l		
Code	223446	223447
Size	500ml	51

#### **Caring for Your Horse Rugs: Cleaning and Maintenance Tips**

Regular care and proper washing techniques are essential for maintaining the functionality and longevity of your horse's Bucas rugs. Most Bucas rugs are machine washable, but it's important to follow the care instructions on the label.

Use Bucas Rug Wash and avoid fabric softeners as they can damage the waterproof coating. Start by shaking off or brushing away any loose dirt, hair, or debris from the rug. This step helps prevent your washing machine from becoming clogged and ensures a more effective cleaning process. Use a soft brush to loosen and remove any stubborn dirt.

Before washing, secure all straps, buckles, and fastenings. Fasten the surcingles, cross surcingles, and leg straps to prevent them from getting tangled during the wash cycle. This not only protects the rug but also ensures the longevity of these essential components.

After the washing cycle is complete, consider running an extra rinse cycle to ensure all detergent residues are thoroughly removed. Residual detergent can lead to skin irritations for your horse and might compromise the breathability of the rug.

While it may be tempting to expedite the drying process using high heat, it's essential to air dry Bucas rugs to maintain their integrity. Hanging the rug in a well-ventilated area away from direct sunlight will help preserve the waterproofing and breathability features. High heat can damage the rug's materials and reduce its effectiveness.

Store your rugs in a clean, dry place away from direct sunlight.

## Spare Parts







### **Front Closures**

**Bucas Closures** are available as spare parts to extend the life of your Bucas products.

T-bar front closures to keep your Bucas rug securely fastened.

Click'N Go is a special patented closure, easy for a human to close and open but difficult for your horse.

Snap-lock magnetic closure keeps your Bucas rug securely fastened. It eliminates the use of Hook and Loop closures on the chest, making it a more comfortable fit for your horse.

Front Clo One Size	sures		
Code	224291	224292	224293
Туре	T-Bar	Click'N Go	Snap-lock



### Leg Straps

The **Bucas Elasticated Leg Straps** are an essential addition to any tackroom.

Adjustable and elastic for stretch, with two metal clips on each end, they are easy to attach to any Bucas rugs with attachment points for leg straps.

Sold in pairs and one size only.

Elasticated Leg Straps Black		
Code	224241	
Size One Size		



### **Deluxe Tail Cord**

The **Deluxe Tail Cord** is a PVC covered elasticated tail cord that works the same as a fillet string.

Easy to clean and helps keep your horse's rug in place.

Deluxe Tail Cord Black		
Code	224294	224515
Size	35cm	50cm

### **Helpful Tips**

#### How to measure your horse!

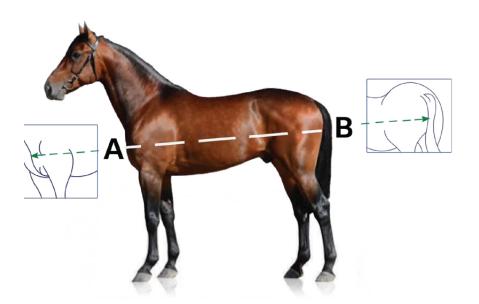
To provide your horse with the optimal fit, comfort and protection that it deserves, it is important to select the most appropriate rug for your horse.

When choosing a Bucas Rug, you must consider two factors:

- The measurement of the horse in relation to the size of rug that it needs
- The temperature range for which the rug you choose is most suited

The following instructions outline a step-by-step approach to measuring your horse for a Bucas rug to provide an optimal fit, comfort and ease of movement.

Bucas recommends that the horse be measured from (A) the center point of the chest, over the high point of the shoulder, and then to (B) the rear of the hind leg. When you have the measurement, choose the nearest size from the table below.



СМ	EU/AU	NZ	Neck Rug
110	4'9	3'6	XXS
115	5'0	3'9	XS
120	5'3	4'0	XS
125	5′6	4'3	S
130	5'9	4'6	S
135	6'0	4'9	М
140	6'3	5'0	М
145	6'6	5'3	L
155	6'9	5′6	L
165	7'0	5′9	XL
170	7'2	6'0	XL



#### **HOW TO EXTEND YOUR BUCAS GUARANTEE**

- Bucas offers a 2 year guarantee against any manufacturing or material faults but you can extend it to 3 years on our Power, Smartex, Atlantic and Therapy Turnout range of rugs.
- All you need is your proof of purchase, like your receipt and the details from the label on the rug.
- Your rug must be registered within 30 days of purchase.
- Guarantee does not include normal wear and tear and accidental damage.
- Limitations apply.

Register here:

http://www.bucas.com/extend-your-guarantee

#### How to Measure your Dog

To measure your dog correctly for a Bucas dog rug place the measuring tape where the collar usually sits on your dogs neck and measure the length of the dogs back to the start of the tail. This measurement will give you the correct size when purchasing your Bucas dog rug.

Dog Rug	Dog Rug Size Guide		
Size	Typical Breeds		
30 cm	Border Terrier, Cavalier, Shih Tzu, Scottish Terrier		
35 cm	Beagle, Bichon, French Bulldog, Jack Russell, West Highland Terrier		
40 cm	Cocker Spaniel, Miniature Bull Terrier, Staffordshire Bull Terrier		
45 cm	Bull Terrier, Cocker Spaniel, King Charles		
50 cm	Bassett, Boxer, Pitbull, Springer Spaniel		
55 cm	Border Collie, Dalmatian, Doberman		
60 cm	Golden Retriever, Greyhound, Labrador, Rottweiler		
65 cm	German Shepherd, Husky, Irish Setter, Rough Collie		
70 cm	Mastiff, Rhodesion Ridgeback		
75/85 cm	Great Dane, Newfoundland, St. Bernard		





Available from Shoof International

www.shoofint.com

Shoof Australia Pty 1 International Square, Tullamarine, Victoria, Australia, 3043 Tel: 1800 121 801

www.shoofdirect.com.au

Shoof New Zealand Ltd 224 Laurent Road, Cambridge, New Zealand, 3493 Tel: 0800 800 801

www.shoofdirect.co.nz

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